

# K-FLOW Engineering Filtration & Separation

SCF Scraper Type Self-cleaning Filter

Continuous filtration without interruption Filtration & separation specialist

Ser.:SCF

#### Series SCF from 2" to 16", capacity up to 1,130, 000 kgs/h

### SCF

Scraper type self-cleaning filter are designed with wedge wire (V-wire) screen and self-cleaning by the rotating scraper or brush to remove the debris on the surface of the screen. It can works continuous without interruption and no maintenance and running parts required.

#### Main Features

- 1. Continuous filtration , no need maintenance and extend the life time of filter cartridges or bags .
- 2. No disposable filter cartridges or bags , save cost and environment friendly .
- 3. Concentration of flushing liquid is high and prevent valuable liquid loss .
- 4. Suitable for the liquid with solids content and high viscosity liquid
- 5. Closed system , prevent any dangerous liquid leakage and loose , operating pressure up to 20 kg/cm2g and temperature up to 240 °C .
- 6. Special demand can be satisfied .
- Control panel Touch screen and PLC controlled , all the set points can be re-setting on-line .
- 8. Differential pressure switch with indicator and can be adjusted on-line .



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## SCF scraper type self-cleaning filter is a continuous filter and no interruption in operation

#### Mechanical construction

Standard sizes	2" ,3" , 4" , 6" , 8" , 10" , 12" , 16" or upon requested						
Filtration rating	50 , 80 ,100 , 130 , 200 ,300 , 500 , 800 , 1,000 and 2,000 $~\mu$ m						
Connection	Flanged and acc. to ANSI 150 LB or 300 LB or upon requested						
Materials of	Stainless steel 304 ,316(L) Duplex UNS S32205 , carbon steel or						
housing	carbon steel with seawater resistance coating or upon requested						
Materials of	Stainless steel AISI 316L , 317 L ,UNSS32205 , Hastelloy , etc.						
screen							
Explosion proof grade , upon requested							

#### Application

- 1. Suitable for the low and high viscous liquid .
- 2. From small capacity to high capacity .
- 3. From low pressure to high pressure .
- 4. From coarse filtration to the fine filtration down to 50  $\mu m$  .
- 5. Variable material combination and suiable for different liquid and economically .
- 6. Pressure drop from 0 ~ 1.5 kg/cm2 and normally recommend 0.5 kg/cm2 .

#### Typical liquids

Seawater , waste water , industrial oils , paint , coating , latex , chemical solvents , cooling water , edible oil , juice , beverage , etc .



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#### Automatic control system

- Start-up There are two function (A + B) for the self-cleaning filter to start the self-cleaning procedure, A) Whenever the differential pressure reached the setting value, normally at 0.3 – 0.5 kg/cm2 and it is adjustable. B) Whenever the running time reached the setting period of the time, 0-24 hours and normally 8 hours.
- 2. Self-cleaning time setting Self-cleaning period of the time is adjustable from 5 to 30 seconds and normally setting at 15 seconds .
- 3. Stop

Self-cleaning will stop itself after the cleaning time reached and the differential pressure value will go back to the clean condition . Suppose the filter is not self-cleaning well , it will start to self-cleaning it again .

4. Drain system –

Contaminants at the bottom of the filter vessel will be self-drained by the timer controlled valve and the drainage time can be adjusted.

Motor ( Horse power )	1/4 – 3/4 HP / 14 output R.P.M.			
Control voltage (V)	DC 24 V			
Power supply	3 phase , 220/380 / 460 V , 50 / 60 HZ			
Insulation class	Water , dust and explosion proof			
	IP 56 , 67 or NEMA Cl. 1 , div. 2 , Gr. B . C . D.			
Differential pressure	American, west Europe or Japanese master brands in			
switches or transmitters	the market			

#### Power supply

#### Mesh & Micron ( µm )

Micron	840	420	250	177	149	130	100	80	50
Mesh	20	40	60	80	100	120	155	200	300

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#### Operation principle of the SCF

- 1. The flow passed through the nozzle of the filter and into the inside of the screen to the outside of the screen and it will create the pressure drop from the inlet nozzle to the outlet nozzle . When the contaminants start to blind the screen , 1) the pressure drop will goes up and after the pressure drop go up to the setting pressure drop value , the differential pressure switch will send a signal to the control panel and the control panel will tell the motor to start the self-cleaning procedure by the scraper or brush . At the mean time , the drain valve will also be opened and drain the contaminants to the discharge system . besides , the pressure drop control , if the pressure drop did not goes up to the setting value in 8 hours or the setting hours , the control panel will also send the signal to the motor and start to the self-cleaning procedure .
- 2. The design of the filter is a continuous type and no interruption .
- 3. wedge wire (V) screen will not clogged and easy self-cleaning by the back-flushing .



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#### Technical Data

### Standard operating conditions

MaximumPressure 20 (kg/cm2)		Maximum operating temperature 260 $^\circ\!\mathrm{C}$					
Design pressure (kg/cm2G)		Hydrostatic test pressure ( kg/cm2 G )					
10		15					
20		30					
Size	Connection	Open area	Recommended flow rate				
		Cm2	Tons/Hour				
2″	Threaded	143	28				
50A	Flanged						
3″	Flanged	143	40				
80A	Flanged						
4"	Flanged	560	85				
100A	Flanged						
6"	Flanged	560	165				
150A	Flanged						
8"	Flanged	980	330				
200A	Flanged						
10"	Flanged	1530	520				
250A	Flanged						
12"	Flanged	2355	748				
300A	Flanged						
16"	Flanged	3925	1130				
400A	Flanged						

Remark: above operating data are only for reference .

#### Specification Sheet For Automatic Self-Cleaning Filter

Inquiry No.					Date					
Service					EQ. No.					
Туре	-				Pages 1/2					
Flow Capacity, Nor. M3/h					1 1800	-	-			
Operating / Design		Kg/cm2g								
Operating / Design		· · ·								
sp.gr. @ Operating	÷									
Viscosity @ Operati	-		Ср							
Allowable clean pre			Kg/c	m2						
Allowable / Maximu	<u>^</u>	ssure drop	Kg/c	m2						
Particles name to be removed					Impurity					
Estimated concentra	tion of susp	ended solid	P.P.N	1						
Particles sizes to be	removed &	distribution	Micr	ons						
Design code M	fg. Standard	1			Corrosion	allowar	nce		mm	
		Materials	of	construc	ction					
Housing				Nozzle	Size(In.)	Q'ty	Rating &	Connectio	on	
Cover				Inlet			ANSI 150	0 LB FF		
Internal Parts				Outlet			ANSI 150	0 LB FF		
Support Legs				Vent			By vendo	or		
Nozzle				Drain			By vendo	or		
Elements				DP SPort			By vendo	or		
Seals & Gaskets										
Type of cover :	Hex.Bolt th	hrough 🗌 Eye-nut b	oltec	d 🗌 Clamp	🗌 Qui	ck ope	ning clos	sure		
Painting Spec.: : Int	erior & Exte	erior : 🗌 Sand blast		Pickling	🗌 Prim	ner Coa	at			
🗌 Inter media	a Coat 🗌	Finish Coat Color	-							
Electric Power Supp	oly:: VAC	/ HZ/ Three Phase, Insu	ulatior	n Class :						
Accessories : 🗌 I						alve				
-		oning & strat up 🗌 For								
		] MFG. Standard -including		ostatic test, p	erformance	test, pa	ainting , fla	inge protec	ction,	
-	identificatio	n & preparation for shipme	ent.	1						
Documentation										
With quotation				Tashnias proposal with detailed description of data sheet						
Guarantee statement- 24 months after initial acceptance or 24 months after the date of shipment			Technical proposal with detailed description of data sheet							
Exception & deviation list			Special tool	s list						
Complete filter data sheet			Noise data sheet							
Catalogue				ISO certificate						
For approval										
Outline dimension drawings, including foundation loads,			Cross section drawings, including materials grade and							
acceptable nozzle loads, lifting details & interface/connection			manufacturing parts no.							
detail										
Detail drawings of fabrication parts			Piping schematic / bill of materials							
Electrical and instrumentation schematics ,wiring diagrams and			Electrical and instrumentation arrangement drawing and list							
bill of materials			of components							
Instrument data sheet & calculation ( including set points )			Control log	ic and funct	ion diag	gram				
Final Certified										
Inspection & Test r	eport	hydrostatic test ,pneumat positive material identified		-	-	-	ange protec	tion, marl	king &	
Manuals	Installation, operation, maintenance									
Notes										
	continuously	and backwashing can be m	nanual	lly, or regular	ly by high o	lifferen	tial pressur	e or a time	er . All	
related valve s	-	-		Ũ			-			

related valve signal transmitted to DCS .

## K-FLOW ENGINEERING CO., LTD.

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